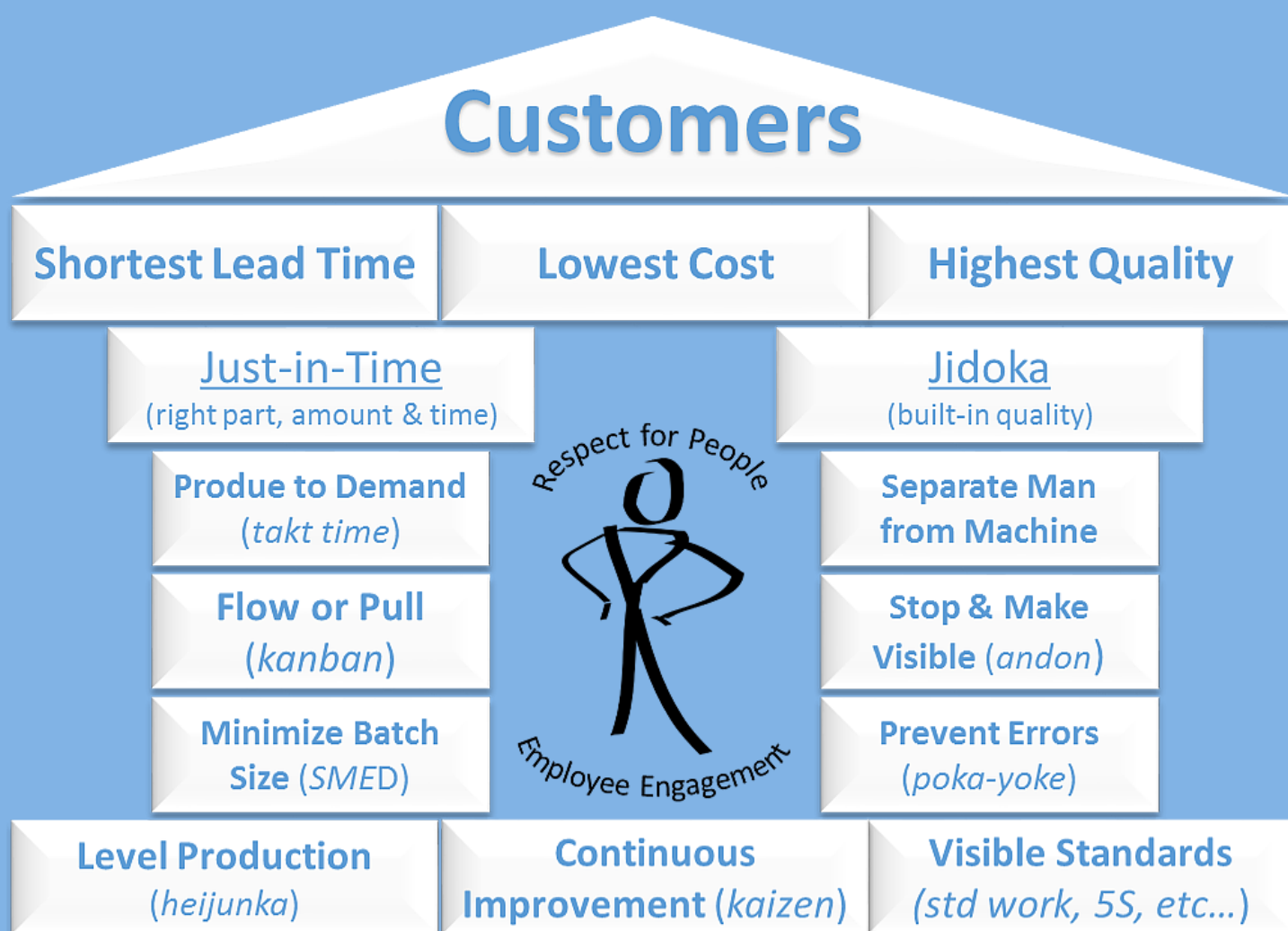


The House of the TOYOTA PRODUCTION SYSTEM



Without all of its bricks, the house comes crashing down . . .

. . . and it's the people inside that feel the pain, while the customers find a new place to dwell.